

R - Resistant to Immersion or Prolonged Contact  
 S - Resistant to Splash and Spillage Only  
 N - Not Recommended

	SUPER ALLOY TITANIUM Repair Compound	SUPER ALLOY CERAMIC Repair Putty	SUPER ALLOY Repair Liquid
Acetaldehyde Conc.	S	S	S
Acetic Acid - up to 12%	R	R	R
Acetic Acid - 12 to 20%	S	S	S
Acetic Acid - Over 20%	N	N	N
Acetone - 100%	N	N	N
Acids, Dilute Inorganic	R	R	R
Acrylic Acid	N	N	N
Aldehydes	S	S	S
Allyl Chloride	S	S	S
Alum, Ammonium	R	R	R
Aluminum Chloride	R	R	R
Aluminum Sulfate	R	R	R
Aluminum Potassium Sulfate	R	R	R
Aliphatic Hydrocarbons	R	R	R
Ammonia, 10%	R	R	R
Ammonia, 25%	N	N	N
Ammonium Chloride	S	S	S
Ammonium Bicarbonate	R	R	R
Ammonium Bifluoride	R	R	R
Ammonium Nitrate	S	S	S
Ammonium Phosphate	S	S	S
Ammonium Sulfate	S	S	S
Amyl Acetate	S	S	S
Amyl Alcohol	R	R	R
Amyl Chloride	S	S	S
Antimony Chloride, Tri-	R	R	R
Aromatic Hydrocarbons	R	R	R
Aniline	N	N	N
Beer	S	S	S
Benzaldehyde	N	N	N
Benzene	N	N	N
Benzene Hexachloride	R	R	R
Benzene Sulfonic Acid	S	S	S
Bleach Liquor	S	S	S
Boric Acid	R	R	R
Bromine Water	S	S	S
Butyl Acetate	S	S	S
Butyl Alcohol	R	R	R
Butyl Cellosolve	R	R	R
Butyric Acid (Dilute)	R	R	R
Calcium Chlorate	S	S	S
Calcium Chloride	S	S	S
Calcium Hydroxide	S	S	S
Calcium Hypochlorite	S	S	S

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Carbon Bisulfide	S	S	S
Carbon Tetrachloride	N	N	N
Caustic Soda	R	R	R
Caustic Potash	R	R	R
Chlorinated Solvents	S	S	S
Chlorine Solution	R	R	R
Chlorine Gas	R	R	R
Chlorobenzene	N	N	N
Chlorosulfonic Acid, Dilute	R	R	R
Chromic Acid - up to 20%	R	R	R
Chromic Acid - over 20%	N	N	N
Citric Acid, 50%	S	S	S
Citric Acid, Dilute 20%	R	R	R
Copper Chloride	R	R	R
Copper Sulfate	S	S	S
Cyclohexanol 100%	R	R	R
Cyclohexanone 100%	N	N	N
Detergents	S	S	S
Dibutyl Phthalate	S	S	S
Diethyl Ether	R	R	R
Diethylenetriamine 10%	S	S	S
Dimethyl Phthalate	S	S	S
Dioxane	N	N	N
Ethers	S	S	S
Ethyl Alcohol 96% (192 Proof)	R	R	R
Ethylenediamine	N	N	N
Ethylene Dichloride	S	S	S
Ethylene Glycol	R	R	R
Fatty Acids	S	R	R
Ferric Chloride	R	R	R
Ferric Nitrate	S	S	S
Ferric Sulfate	R	R	R
Formaldehyde, 10%	R	R	R
Formaldehyde, 37%	S	S	S
Formic Acid	N	N	N
Gasoline, Regular	R	R	R
Gasoline, Aviation	R	R	R
Glycerin	R	R	R
Glycerol	S	S	S
Hydrobromic Acid	S	S	S
Hydrochloric Acid, 20%	R	R	R
Hydrochloric, Concentrated	S	S	S
Hydrocyanic Acid	S	S	S
Hydrofluoric Acid	N	N	N
Hydrogen Peroxide, Dilute	S	S	S
Hydrogen Sulfide	R	R	R
Hypo Solution	R	R	R
Hypochlorous Acid	S	S	S
Hexylene Glycol	R	R	R

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Iodine	S	S	S
Kerosene	R	R	R
Ketones	S	S	S
Kraft Cooking Oil, Acid	R	R	R
Kraft Cooking Oil, 250°F	S	S	S
Lactic Acid (Dilute)	R	R	R
Linseed Oil	S	S	S
Magnesium Chloride	S	S	S
Magnesium Sulfate	S	S	S
Maleic Anhydride	S	S	S
Mercuric Chloride	S	S	S
Mercurous Nitrate	S	S	S
Methyl Alcohol	S	S	S
Methylene Dichloride	N	N	N
Methyl Ethyl Ketone	S	S	S
Milk	R	R	R
Mineral Oil	R	R	R
Molasses	R	R	R
Motor Oil	R	R	R
Nickel Chloride	R	R	R
Nickel Sulfate	R	R	R
Nitric Acid - 10%	S	S	S
Nitric Acid, Concentrated	N	N	N
Nitrobenzene 100%	N	N	N
Oleic Acid	S	S	S
Oxalic Acid	S	S	S
Oxygen	R	R	R
Phenol	N	N	N
Phosphoric Acid, Dil. 20%	R	R	R
Plating Solutions	S	S	S
Potassium Carbonate	S	S	S
Potassium Chloride	S	S	S
Potassium Dicromate	S	S	S
Potassium Hydroxide 40%	S	S	S
Potassium Nitrate	R	R	R
Sea Water	R	R	R
Soap Solution	R	R	R
Sodium Bisulfate	S	S	S
Sodium Bichromate Sol. 66g/100	R	R	R
Sodium Carbonate	R	R	R
Sodium Chloride	S	S	S
Sodium Chlorite 10g/100	R	R	R
Sodium Hydroxide, 50%	R	R	R
Sodium Hypochlorite	S	R	R
Sodium Methoxide	S	S	S
Sodium Nitrate	R	R	R

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Sodium Phosphate, Tri - 5%	R	R	R
Sodium Sulfate 5%	R	R	R
Sodium Trisulfate	S	S	S
Stearic Acid	R	R	R
Stannic Chloride	R	R	R
Styrene	N	N	N
Sugar	R	R	R
Sulfamic Acid	R	R	R
Sulfur Dioxide	R	R	R
Sulfuric Acid, 20%	R	R	R
Sulfuric Acid, 50%	S	S	S
Sulfuric Acid, 95%	N	N	N
Tannic Acid	S	S	S
Tartaric Acid	R	R	R
Tetrachloroethane	N	N	N
Tetroethylene Pentamine	R	R	R
Toluene Sulfonic Acid	S	S	S
Toluene	N	N	N
Trichloroacetic Acid	N	N	N
Trichlorethylene	N	N	N
Trisodium Phosphate, 15%	R	R	R
Turpentine	N	N	N
Urea	R	R	R
Urine	R	R	R
Vinegar	R	R	R
Water, Boiling Steam	S	S	S
Wax Emulsion	R	R	R
Wine	R	R	R
Zinc Chloride	S	S	S
Zinc Sulfate	S	S	S

**General:** Every reasonable effort is made to insure the technical information and recommendations on these data pages are true and accurate to the best of our knowledge at the date of issuance and are subject to change without notice. Products and information are intended for use by qualified applicators that have the required background, technical knowledge, and equipment to perform said tasks in a satisfactory manner.

**Warranty:** ITW Resin Technologies, a division of Illinois Tool Works Inc., warrants that its products meet their printed specifications. This is the sole warranty. This warranty expires one year after the shipment.

**Warranty Claims:** If any product fails to meet the above, ITW Resin Technologies will, at its option, either replace the product or refund the purchase price. ITW Resin Technologies will have no other liability for breach of warranty, negligence or otherwise. All warranty claims must be made in writing within one year of date of shipment. No other claims will be considered.

**Disclaimer:** ITW Resin Technologies makes no other warranty, express or implied, and specifically disclaims any warranty of merchantability or fitness for a particular purpose. Suggestions concerning use of products are not warranties. The purchaser

assumes the responsibility for determining suitability of products and appropriate use. ITW Resin Technologies' sole liability, for breach of warranty, negligence or otherwise, shall be replacement of product or refund of the purchase price, at ITW Resin Technologies' election. Under no circumstances shall ITW Resin Technologies be liable for any indirect, incidental or consequential damages, even if advised of the possibility of such damages.

**Modification of Warranty:** No distributor or sales representative has the authority to change the above provisions. No change in the above provisions will be valid unless in writing and signed by an officer or the Technical Director of ITW Resin Technologies. No term of any purchase order shall serve to modify any provision of this document.

**Mediation and Arbitration:** If any dispute arises relating to products or product warranties, either the purchaser or ITW Resin Technologies may a) initiate mediation under the then current Center for Public Resources ("CPR") Model Procedure for Mediation of Business Disputes, or b) initiate non-binding arbitration under the rules of the American Arbitration Association for the resolution of commercial disputes.